



Environmental Product Declaration

EPD of multiple products, based on a representative product in accordance with ISO 14025:2017 and EN 15804:2012+A2:2019/AC:2021 for:

VELA 450 direct / indirect power suspended cable

from XAL GmbH

included products

- OPAL (reference product)
- MICROPRISMATIC

Programme

The International EPD® System
www.environdec.com

Programme operator
EPD International AB

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This EPD follows additional requirements for construction products considered as Electronic or Electric Equipment. An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com



Programme information

Programme System	The International EPD®
Address	EPD International AB Box 210 60 SE-100 31 Stockholm Sweden
Website	www.environdec.com
E-mail	info@environdec.com

CEN standard EN 15804 serves as the Core Product Category Rules (PCR)

Product Category Rules (PCR)

PCR 2019:14 Construction products version 1.3.4, 2024-04-30
UN CPC code(s): 4653 (Ver. 2.1) Lighting Equipment

PCR review was conducted by

The Technical Committee of the International EPD® System

Life Cycle Assessment (LCA) accountability

XAL GmbH, Auer-Welsbach-Gasse 36, 8055 Graz, Austria

Independent third-party verification of the declaration and data, according to ISO 14025:2006, via

EPD verification by individual verifier

Elisabet Amat Guasch
GREENIZE Projects
eamat@greenize.es

Approved by

The International EPD® System

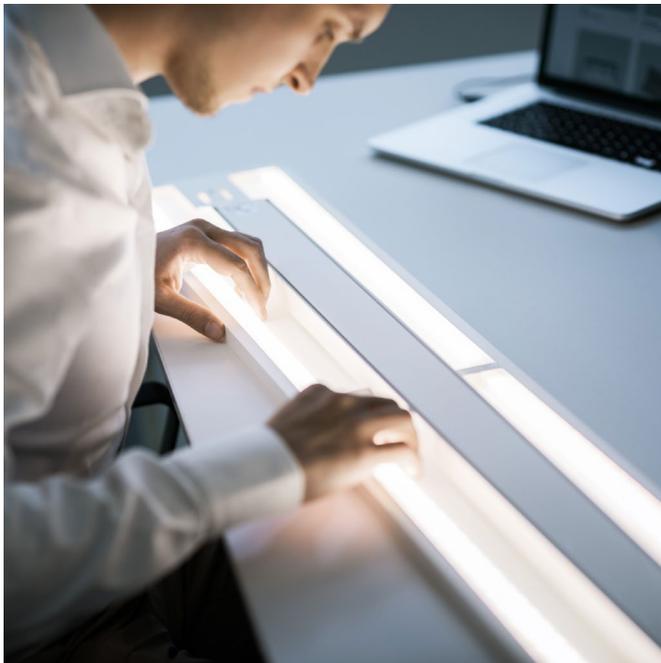
The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programs, or not compliant with EN 15804:2012+A2:2019/AC:2021, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/declared units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterization factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804:2012+A2:2019/AC:2021 and ISO 14025:2006.

Owner of the EPD

XAL GmbH
Auer-Welsbach-Gasse 36
8055 Graz
AUSTRIA

epd@xal.com



Description of the organisation

XAL is an internationally operating manufacturer of high-end luminaires and lighting solutions for shop, office, hotel and residential lighting. For 30 years, XAL has been working with lighting designers, architects and planners to develop custom luminaires of the highest technical standard, with a focus on style and aesthetics. While XAL mainly targets B2B costumers, we also provide our standard portfolio to B2C costumers.

With its headquarters in Graz, Austria, the XAL Group currently employs 1300 people worldwide and has 30 international subsidiaries. We are continuously working on further improving our products – whether in terms of durability, efficiency, the carbon footprint, or also with regard to the replaceability and reusability of components and materials.

Product-related or management system-related certifications

XAL is certified according to several management and CSR standards.

- **ISO 9001** – Quality management systems
- **ISO 14001** – Environmental management systems
- **ISO 45001** – Occupational health and safety management systems
- **Ecovadis** – regular evaluation of our corporate social responsibility based on objective criteria with a focus on the environment, labour and human rights, ethics and responsible procurement.
- **UN Global Compact initiative** – our interactions with each other and our stakeholders, our supply chain management and our resource strategies are guided by the principles of the UN Global compact.

Name and location of production site(s)

The production sites are located in Murska Sobota (XAL Svetila d.o.o., Slovenia) and in Graz (XAL GmbH, Austria).

The production facilities operate in a complementary manner, with each product passing through both facilities.

More information

xal.com



Product name

VELA 450 direct / indirect power suspended cable

Product identification

Round luminaire housing in aluminium, rolled profile, seamlessly welded. Suspended luminaire with 1500mm cable suspension. The product is available with opal and microprismatic cover.

This EPD covers multiple products:

- **VELA 450** direct / indirect power susp. cable opal (reference product)
- **VELA 450** direct / indirect power susp. cable microprismatic

Product description

Round luminaire housing in aluminium, rolled profile, seamlessly welded; surface grey powder coated; suspended luminaire with 1500mm cable suspension; incl. feed (white); completely homogeneously illuminated, satinised PMMA cover; direct / indirect radiation characteristic for additional accentuation of the ceiling; light colour 3000 K; binning initial MacAdam ≤ 3 SDCM; CRI ≥ 80 ; min; energy efficient LEDs with high CRI; incl. DALI-2 converter.

Technical specifications

Specification	VELA 450 direct / indirect power suspended cable opal (reference product)	VELA 450 direct / indirect power suspended cable microprismatic
Inset power	21.1W	21.1W
Luminous efficacy	129lm/W	129lm/W
Colour temperature	3000K, 4000K	3000K, 4000K
Electrical	DALI-2	DALI-2
Physical	Diameter 450 mm; Height 87 mm; cable 1500 mm	Diameter 450 mm; Height 87 mm; cable 1500 mm

CB

The products covered by this EPD are thoroughly tested in our externally accredited in-house facilities. CB is available.

UN CPC code(s):

- 4653 (Ver. 2.1) Lighting Equipment

Declared unit

The declared unit is one piece VELA 450 direct / indirect suspended cable opal. This product has been chosen as the reference due to the highest share of sales. The VELA 450 direct / indirect suspended luminaire is available with opal cover and microprismatic cover option. The variants use the exact same materials and production technology. The results can be scaled. The weight of the product per declared unit is 4.20 kg.

For better comparison with other types of luminaires, conversion factors are also available to convert the results to 1000 lumens during a reference lifetime of 35000 hours. This reference value is proposed by the PEP Category rules (PSR-0014-ed2.0-EN-2023 07 13). The conversion factors are available under "Additional environmental information".

The principles of "Modularity" and "polluter pay" have been followed.

Reference service life

14.7 years

Time representativeness

2024

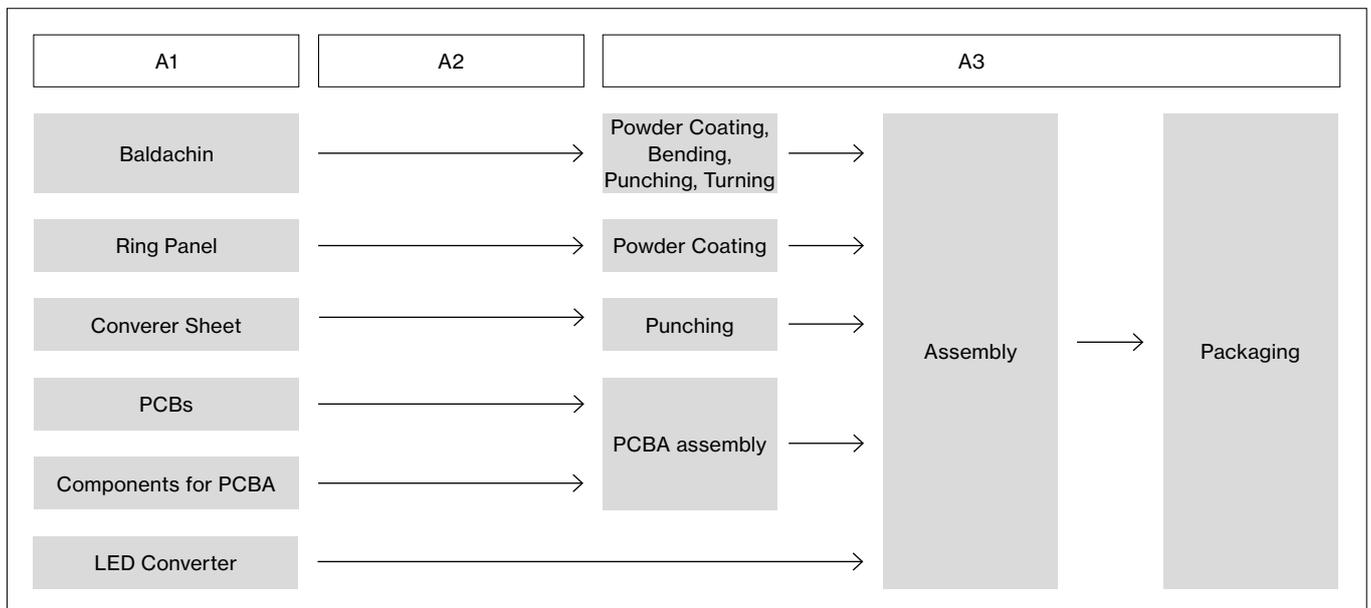
Database(s) and LCA software used

LCA for Experts 10.9.0.31

Description of system boundaries

Cradle to grave and module D

System diagram (A1 – A3)



Product stage (A1 – A3)

Raw materials are found in the components used for the luminaire production. The raw materials and the necessary process steps have been modelled using LCA for Experts. The assembling of the PCBA is done in Austria. The bending, punching and powdercoating of the baldachin, ring panel and converter sheet as well as the final assembly of the luminaire is done in Murska Sobota, Slovenia. The corresponding electricity mix has been used for all manufacturing steps. Transportation of all the components is incorporated. For the components which are delivered from China, aggregated data has been used, since transportation involved various routes and transport vehicles. Packaging for the components has been accounted for using a worst-case approach. The ESD-packaging is reused one time within the company, therefore only 1/2 of the weight is taken into account for the production and the recycling. Since connectors typically consist of various material compositions, the EPDs of XAL GmbH assume plastic/metal connectors with a ratio of 50/50.

Transport to building (A4)

The transport is calculated from Graz, Austria to the capitals of the countries with sales shares >4% (Vienna, Berlin and Zurich). The product market includes countries all over the world.

Weighted distance	530.5 km
Truck used	Class EURO 6, 26-28 t
Fuel type	Diesel (0.00287 kg/100 kkm)

Installation into building (A5)

No emissions occur during the installation. This module includes the waste treatment of the packaging. For the transport-packaging, the euro pallet is reused 28 times, therefore only 1/28 of the weight is taken into account for the production and the end of life of the pallet. This is an assumption derived from the PEP Eco Passport rules (PSR-0014-ed2.0-EN-2023 07 13).

Packaging waste incl. transport packaging

Material	Weight (kg)
Cardboard	2.462
Polyethylene film	0.084
Wooden Pallet	0.089
Paper	0.013

Use, maintenance, repair, replacement and refurbishment (B1, B2, B3, B4, B5)

These stages include the use, maintenance, repair, replacement and refurbishment of the product, which do not contribute to the environmental impacts of the products functional unit.

Operational Energy Use (B6)

The reference service life of the luminaire is 14.7 years. This calculation is based on the lifespan segments of the application areas. The application areas were determined based on sales data.

Electricity consumption during the use stage is modelled based on the technical parameters of the luminaires and is representative for a weighted average of the following applications – office (86%), hotel (10%), restaurant (2%) and retail (2%) with an average lifetime of 14.7 years. Geography of the electricity mix is modelled by sales shares and is representative for European countries (100% - EU-28).

The energy consumption is calculated using the formula from EN 15193:2007: **Energy consumption [kWh] = (Pa × FCP × FO × (FD × tD + FN × tN) + Pp × ty) × 1/1.000 × a × a**

The results and additional Use Phase Information is presented in the table below:

Scenario	VELA 450 direct / indirect power suspended cable	Unit
Electricity use (15 years)	932.86	kWh
Active power	21.1	W
Passive power	0.5	W
Total active time	41160	hours
Total passive time	87612	hours
Dimmable	DALI-2 control	-
Presence control	No	-

Operational water use (B7)

No water is consumed during the use stage. Therefore this stage does not contribute to the environmental impacts of the products functional unit.

End-of-life stage (C1 – C4)

The product is presumed to be decomposed manually; therefore, no emissions should occur. For the corresponding waste destinations, the following distances are used:

- To recycling facility – 250 km
- To incineration facility – 50 km
- To landfill – 100 km for metal and electronic parts, 20 km for plastic parts and packaging waste

Based on official statistics and literature, waste treatment options are taken into account for Europe and rest of the world countries.

Scenario (luminaire + mounting accessory)	VELA 450 direct / indirect power suspended cable	Unit
Collected separately	4.20	kg
Collected with mixed (construction) waste	-	kg
For reuse	-	kg
For recycling	2.70	kg
For energy recovery	0.62	kg
For final disposal	0.87	kg

Module D

According to the guidelines of EN 15804+A2 and the PCR from EPD International, calculations are made for Module D. The loads and benefits result from the export of secondary materials and the energy which comes from incineration and landfilling. In Module D also the benefits from the product packaging waste are included.

Scenario (contributing materials, incl. packaging)	VELA 450 direct / indirect power suspended cable	Unit
Materials for recycling	4.61	kg
Materials for export of secondary fuels	-	kg
Materials for incineration	0.98	kg

Cut-off rules

Consistent with the PCR, a minimum of 95% of total inflows (mass and energy) are included. In addition, materials and processes with insignificant contributions of less than 1% are also included. For the use and end-of-life stage, scenarios are used, factoring in geographical conditions (such as electricity mix) and applications (waste treatment practices).

The following processes have been excluded:

- Manufacture of equipment used in production, buildings or any other capital goods;
- The transportation of personnel to the plant;
- Transportation of personnel within the plant;
- Research and development activities;
- Long-term emissions.

Data quality

Based on site specific information, this LCA study reflects the production for 2024. Components are supplied by external vendors, therefore manufacturing processes are modelled using LCA for Experts, with the best fitting representative geographical conditions and applications.

Electricity grid

For the manufacturing in Graz, Austria, purchased renewable electricity grid mix as stated on the invoice is used: Biomass (65.64%), Solar (25.28%) other RE (9.08%).

For Murska Sobota, Slovenia, the corresponding electricity grid mix is 100% from Hydro Power.

Environmental impact of the electricity used in	AUT	SLO
CO ₂ eq. [kg/kWh]	0.031	0.005

Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

Module	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recov-ery-Recycling-potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
Geography	GLO	GLO	AUT, SLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO
Specific data used	44.2%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	+2%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	0%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Acronyms	GLO = Global, AUT = Austria, SLO = Slovenia																

Content information

Product components	Weight, kg	Weight-% (versus total weight)	Post-consumer material, weight-%	Biogenic material, weight-% / declared unit	Biogenic material, kg C / declared unit
Steel	1.64	39.11	0.00	0.00	0.00
Aluminum	0.87	20.61	0.00	0.00	0.00
Polymethylmethacrylate (PMMA)	0.46	10.91	0.00	0.00	0.00
Epoxy resin	0.34	8.00	0.00	0.00	0.00
Glass fibers	0.27	6.50	0.00	0.00	0.00
Copper	0.19	4.53	0.00	0.00	0.00
Tin	0.12	2.74	0.00	0.00	0.00
Polycarbonate	0.11	2.55	0.00	0.00	0.00
Polyvinyl chloride (PVC)	0.06	1.44	0.00	0.00	0.00
Others (<1%)	0.14	3.61	0.00	0.00	0.00
TOTAL	4.20	100.00	0.00	0.00	0.00

Packaging materials	Weight, kg	Weight-% (versus the product)	Weight biogenic carbon, kg C / declared unit
Paper	0.013	0.30	0.007
Cardboard	1.413	33.65	0.71
PET	0.0003	0.00	0.00
TOTAL	1.43	33.95	0.72

The products do not contain any REACH and RoHS SVHC substances in amounts greater than 0.1 % (1000 ppm).

Results of the environmental performance indicators



The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks.

Usage of results from A1-A3 without considering the results of module C is not encouraged.

Mandatory impact category indicators according to EN 15804

Results per piece of VELA 450 direct / indirect suspended cable

Indicator	Unit	A1 – A3	A4	A5	B1 – B5	B6	B7	C1	C2	C3	C4	D
GWP – fossil	kg CO ₂ eq.	6.75E+01	5.01E-01	1.66E-01	0.00E+00	2.79E+02	0.00E+00	0.00E+00	9.10E-02	2.93E+00	2.65E-02	-1.62E+01
GWP – biogenic	kg CO ₂ eq.	-4.32E+00	0.00E+00	4.32E+00	0.00E+00							
GWP – luluc	kg CO ₂ eq.	6.62E-02	8.55E-03	9.59E-04	0.00E+00	4.23E-02	0.00E+00	0.00E+00	1.55E-03	9.91E-05	6.07E-05	-1.95E-03
GWP – total	kg CO₂ eq.	6.33E+01	5.09E-01	4.49E+00	0.00E+00	2.79E+02	0.00E+00	0.00E+00	9.26E-02	2.93E+00	2.65E-02	-1.62E+01
ODP	kg CFC 11 eq.	6.86E-09	5.12E-14	2.43E-13	0.00E+00	6.32E-09	0.00E+00	0.00E+00	9.32E-15	2.12E-12	6.64E-14	-6.10E-11
AP	mol H+ eq.	3.32E-01	7.27E-04	3.61E-04	0.00E+00	5.39E-01	0.00E+00	0.00E+00	1.32E-04	7.45E-04	1.86E-04	-7.04E-02
EP – freshwater	kg P eq.	8.37E-04	2.17E-06	2.68E-06	0.00E+00	1.16E-03	0.00E+00	0.00E+00	3.95E-07	4.64E-07	4.69E-08	-1.90E-05
EP – marine	kg N eq.	5.84E-02	2.69E-04	1.58E-04	0.00E+00	1.34E-01	0.00E+00	0.00E+00	4.90E-05	2.18E-04	4.72E-05	-1.10E-02
EP – terrestrial	mol N eq.	6.18E-01	3.19E-03	1.59E-03	0.00E+00	1.41E+00	0.00E+00	0.00E+00	5.81E-04	3.43E-03	5.19E-04	-1.18E-01
POCP	kg NMVOC eq.	1.73E-01	6.89E-04	4.64E-04	0.00E+00	3.56E-01	0.00E+00	0.00E+00	1.25E-04	5.83E-04	1.44E-04	-3.23E-02
ADP – minerals & metals*	kg Sb eq.	3.44E-03	4.33E-08	8.36E-09	0.00E+00	5.22E-05	0.00E+00	0.00E+00	7.87E-09	2.94E-08	2.59E-09	-4.97E-04
ADP – fossil*	MJ	9.07E+02	6.64E+00	1.29E+00	0.00E+00	5.85E+03	0.00E+00	0.00E+00	1.21E+00	2.39E+00	3.67E-01	-2.02E+02
WDP*	m ³	1.66E+01	7.57E-03	6.97E-02	0.00E+00	7.71E+01	0.00E+00	0.00E+00	1.38E-03	3.17E-01	3.00E-03	-1.80E+00

Acronyms

GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential. Accumulated Exceedance; EP-freshwater = Eutrophication potential. fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential. fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential. Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential. deprivation-weighted water consumption

* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

Additional mandatory and voluntary impact category indicators

Results per piece of VELA 450 direct / indirect suspended cable

Indicator	Unit	A1 – A3	A4	A5	B1 – B5	B6	B7	C1	C2	C3	C4	D
GWP – GHG ¹	kg CO ₂ eq.	6.76E+01	5.09E-01	1.67E-01	0.00E+00	2.79E+02	0.00E+00	0.00E+00	9.26E-02	2.93E+00	2.65E-02	-1.62E+01
PM	disease inc.	4.09E-06	7.36E-09	2.64E-09	0.00E+00	4.50E-06	0.00E+00	0.00E+00	1.34E-09	8.31E-09	2.27E-09	-9.19E-07
IRP – HE**	kg U235-eq	4.63E+00	1.20E-03	4.88E-03	0.00E+00	1.54E+02	0.00E+00	0.00E+00	2.18E-04	3.16E-02	5.00E-04	-7.77E-01
ETP – fw*	CTUe	3.63E+02	4.88E+00	8.56E-01	0.00E+00	1.69E+03	0.00E+00	0.00E+00	8.88E-01	8.56E-01	2.08E-01	-6.39E+01
HTP – c*	CTUh	3.88E-07	9.80E-11	2.22E-11	0.00E+00	9.52E-08	0.00E+00	0.00E+00	1.78E-11	7.14E-11	2.60E-11	-1.34E-08
HTP – nc*	CTUh	7.51E-07	4.36E-09	1.17E-09	0.00E+00	1.46E-06	0.00E+00	0.00E+00	7.94E-10	4.37E-09	2.69E-09	-1.74E-07
SQP	dimension-less	3.12E+02	3.29E+00	4.81E-01	0.00E+00	2.46E+03	0.00E+00	0.00E+00	5.98E-01	8.73E-01	7.45E-02	4.64E+02

Acronyms

PM = particulate matter emissions. IRP-HE = ionizing radiation potential-human exposure. ETP-fw = ecotoxicity (freshwater). HTP-c = human toxicity potential. cancer effects. HTP-nc = human toxicity potential. non-cancer effects. SQP = land use related impacts.

¹ The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

Resource use indicators

Indicator	Unit	Results per piece of VELA 450 direct / indirect suspended cable										
		A1 – A3	A4	A5	B1 – B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ	3.50E+02	5.61E-01	2.18E-01	0.00E+00	4.23E+03	0.00E+00	0.00E+00	1.02E-01	1.22E+00	5.49E-02	-4.60E-02
PERM	MJ	2.10E+01	0.00E+00	-2.10E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-3.06E-04	0.00E+00	0.00E+00
PERT	MJ	3.71E+02	5.61E-01	-2.08E+01	0.00E+00	4.23E+03	0.00E+00	0.00E+00	1.02E-01	1.22E+00	5.49E-02	-4.60E-02
PENRE	MJ	9.07E+02	6.64E+00	1.29E+00	0.00E+00	5.85E+03	0.00E+00	0.00E+00	1.21E+00	2.39E+00	3.67E-01	-2.02E+02
PENRM	MJ	3.06E+01	0.00E+00	-3.53E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-2.71E+01	0.00E+00	0.00E+00
PENRT	MJ	9.37E+02	6.64E+00	-2.24E+00	0.00E+00	5.85E+03	0.00E+00	0.00E+00	1.21E+00	-2.47E+01	3.67E-01	-2.02E+02
SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.70E+00
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m³	1.13E+00	6.30E-04	1.73E-03	0.00E+00	3.24E+00	0.00E+00	0.00E+00	1.15E-04	7.81E-03	9.09E-05	-7.23E-02

Acronyms

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

Waste indicators

Indicator	Unit	Results per piece of VELA 450 direct / indirect suspended cable										
		A1 – A3	A4	A5	B1 – B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste disposed	kg	2.69E-05	2.15E-10	4.27E-09	0.00E+00	8.45E-06	0.00E+00	0.00E+00	3.91E-11	1.80E-09	3.27E-11	6.10E-08
Non-hazardous waste disposed	kg	7.28E+00	1.03E-03	2.26E-01	0.00E+00	4.82E+00	0.00E+00	0.00E+00	1.88E-04	3.21E-01	1.71E+00	-3.98E+00
Radioactive waste disposed	kg	3.25E-02	8.58E-06	3.06E-05	0.00E+00	9.35E-01	0.00E+00	0.00E+00	1.56E-06	2.12E-04	4.27E-06	-7.17E-03

Output flow indicators

Indicator	Unit	Results per piece of VELA 450 direct / indirect suspended cable										
		A1 – A3	A4	A5	B1 – B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Material for recycling	kg	1.00E+00	0.00E+00	2.81E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.70E+00	0.00E+00	0.00E+00
Materials for energy recovery	kg	0.00E+00	0.00E+00	2.10E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	6.23E-01	0.00E+00	0.00E+00
Exported energy. electricity	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy. thermal	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

Scaling Factors

The VELA 450 direct / indirect suspended opal luminaire as well as the VELA 450 direct / indirect suspended microprismatic variant have been incorporated into one model and are therefore scaled by real factors. Also 35W variant has also been modelled added with real B6 factor. The scaling factors are:

Variant	W	A1-A3	A4	A5	B6	C1-C4	D
VELA 450 direct / indirect susp. opal (reference product)	21.1	1.00	1.00	1.00	1.00	1.00	1.00
VELA 450 direct / indirect susp. microprismatic	21.1	1.02	1.02	1.00	1.00	1.04	1.01
VELA 450 direct / indirect susp. opal	35	1.00	1.00	1.00	1.01	1.00	1.00

Results for 1000 lumens during a reference life of 35000 hours produced by 1 VELA 450 direct / indirect suspended cable luminaire (As per reference of PEP-ECO Passport PSR-0014-ed2.0-EN-2023 07 13).

A conversion factor can be used for converting the results to 1000 lumens during a reference life of 35000 hours.

Variant	Conversion factors							
	W	lm/W	A1-A3	A4	A5	B6	C1-C4	D
VELA 450 direct / indirect susp. (reference product)	21.1	129	0.37	0.37	0.37	0.33	0.37	0.37
VELA 450 direct / indirect susp.	21.1	136	0.35	0.35	0.35	0.32	0.35	0.35
VELA 450 direct / indirect susp.	21.1	137	0.35	0.35	0.35	0.31	0.35	0.35
VELA 450 direct / indirect susp.	35	122	0.23	0.23	0.23	0.21	0.23	0.23
VELA 450 direct / indirect susp.	35	129	0.22	0.22	0.22	0.20	0.22	0.22

Information related to the sectorial EPD

This EPD is not sectorial.

Differences from previous versions

This is the first version of the EPD.

EN 15804:2012+A2:2019 Sustainability of construction works. Environmental product declarations. Core rules for the product category of construction products.

EN 15193:2007 Energy performance of buildings - Energy requirements for lighting

European court of auditors. EU actions and existing challenges on electronic waste. Review No. 4. 2021

General Programme Instructions of the International EPD® System. Version 4.0.

ISO 14025:2006 - Environmental labels and declarations - Type III environmental declarations - Principles and procedures

ISO 14040:2021 Environmental management – Life cycle assessment – Principles and framework

ISO 14044:2021 Environmental management – Life cycle assessment – Requirements and guidelines

LCA Background Report, VELA 450 direct / indirect suspended 2025-03-17

LCA for Experts 10.9.0.31

PCR-ed4-EN-2021 09 062021 P.E.P. Association. [Product Category Rules for Electrical, Electronic and HVAC-R Products.](#)

Product category rules (PCR) 2019:14 Construction products version 1.3.4, 2024-04-30. The EPD International, 2024

PSR-0014-ed2.0-EN-2023 07 13. PSR SPECIFIC RULES FOR LUMINAIRES. According to PSRmodele-ed2-EN-2021 11 18.

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