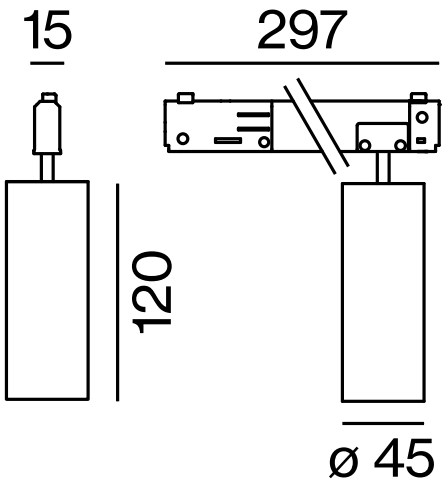
15
297
120
ø 45