Environmental Product Declaration

EPD of multiple products, based on a representative product in accordance with ISO 14025:2017 and EN 15804:2012+A2:2019/ AC:2021 for:

VARO 80 S

from XAL GmbH

Included Products:
- **VARO 80 S** DALI-2 (reference product)
- **VARO 80 S** non DIM
- **VARO 110 S** DALI-2
- **VARO 110 S** non DIM

Programme
The International EPD® System
www.environdec.com

Programme operator
EPD International AB

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This EPD follows additional requirements for construction products considered as Electronic or Electric Equipment. An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com

EPD® THE INTERNATIONAL EPD® SYSTEM

ECO PLATFORM EPD VERIFIED

General information

Programme information

Programme System	The International EPD®
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CEN standard EN 15804 serves as the Core Product Category Rules (PCR)

Product Category Rules (PCR)
PCR 2019:14 Construction products version 1.3.4, 2024-04-30
UN CPC code(s): 4653 (Ver. 2.1) Lighting Equipment

PCR review was conducted by
The Technical Committee of the International EPD® System

Life Cycle Assessment (LCA) accountability
XAL GmbH, Auer-Welsbach-Gasse 36, 8055 Graz, Austria

Independent third-party verification of the declaration and data, according to ISO 14025:2006, via

☒ EPD verification by individual verifier

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Approved by
The International EPD® System

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programs, or not compliant with EN 15804:2012+A2:2019/AC:2021, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/declared units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterization factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804:2012+A2:2019/AC:2021 and ISO 14025:2006.

Company information

Owner of the EPD

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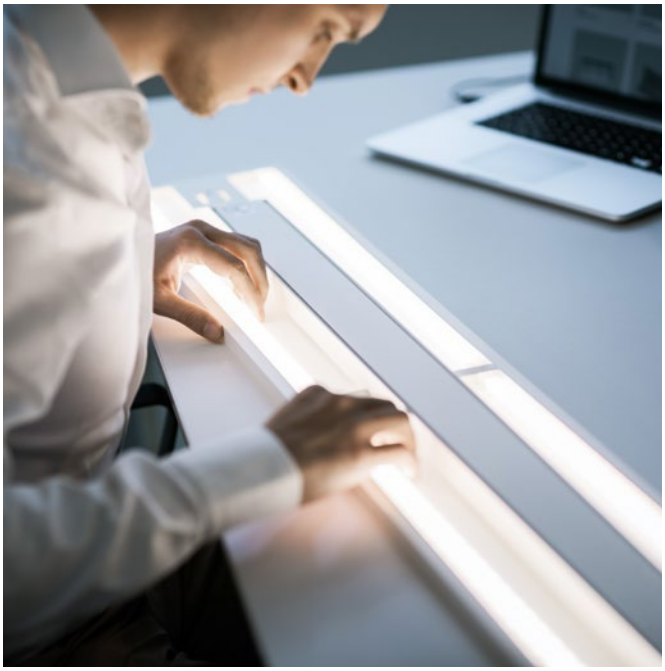


Description of the organisation

XAL is an internationally operating manufacturer of high-end luminaires and lighting solutions for shop, office, hotel and residential lighting. For 30 years, XAL has been working with lighting designers, architects and planners to develop custom luminaires of the highest technical standard, with a focus on style and aesthetics. While XAL mainly targets B2B costumers, we also provide our standard portfolio to B2C costumers.

With its headquarters in Graz, Austria, the XAL Group currently employs 1300 people worldwide and has 30 international subsidiaries. We are continuously working on further improving our products – whether in terms of durability, efficiency, the carbon footprint, or also with regard to the replaceability and reusability of components and materials.

Product-related or management system-related certifications

XAL is certified according to several management and CSR standards.

- **ISO 9001** – Quality management systems
- **ISO 14001** – Environmental management systems
- **ISO 45001** – Occupational health and safety management systems
- **Ecovadis** – regular evaluation of our corporate social responsibility based on objective criteria with a focus on the environment, labour and human rights, ethics and responsible procurement.
- **UN Global Compact initiative** – our interactions with each other and our stakeholders, our supply chain management and our resource strategies are guided by the principles of the UN Global compact.

Name and location of production site(s)
The production sites are located in Murska Sobota (XAL Svetila d.o.o., Slovenia) and in Graz (XAL GmbH, Austria).

More information
xal.com

Product information

Product name

VARO 80 S (reference product)

Product identification

Track-mounted spotlight, made of die-cast aluminium.
Available in two different sizes.

This EPD covers multiple products:

- **VARO 80 S** DALI-2 (reference product)
- **VARO 80 S** non DIM
- **VARO 110 S** DALI-2
- **VARO 110 S** non DIM

This EPD covers both variations of the VARO luminaire

VARO 80 S
(reference product)

VARO 110 S

Product information

Product description

Track spotlight made of die-cast aluminum; surface powder-coated; spotlight head rotatable 355° and pivotable 90°; converter integrated into the plastic adapter; high-quality reflector with spherical facet optics; precise light distribution with various beam angles; tool-free installation or replacement; optical attachments available as accessories; optical attachments can be combined; equipped with COB (Chip on Board) technology for maximum efficiency; versions available with >120 lm/W; no formation of multiple shadows; energy-efficient LEDs with excellent color rendering; adapter for tool-free insertion or adjustment in various 3-phase track systems.

Technical specifications

Specification	VARO 80 S	VARO 110 S
Inset power	21.1 W	23.4 W
Luminous efficacy	up to 145 lm/W	up to 137 lm/W
Colour temperature	3000 K, 3500 K, 4000 K	3000 K, 3500 K, 4000 K
Electrical	non DIM, DALI-2 single control	non DIM, DALI-2 single control
Physical	Diameter 87 mm Height 80 mm	Diameter 110 mm Height 110 mm

CB

The products covered by this EPD are thoroughly tested in our externally accredited in-house facilities. CB is available.

UN CPC code(s):
- 4653 (Ver. 2.1) Lighting Equipment

LCA information

Declared unit

The declared unit is one piece of VARO 80 S including the DALI-2 LED-Converter. This product has been chosen as the reference due to the highest share of sales. The weight of the product per declared unit is 0.529 kg.

For better comparison with other types of luminaires, conversion factors are also available to convert the results to 1000 lumens during a reference lifetime of 35000 hours. This reference value is proposed by the PEP Category rules (PSR-0014-ed2.0-EN-2023 07 13). The conversion factors are available under “Additional environmental information“.

The principles of “Modularity” and “polluter pay” have been followed.

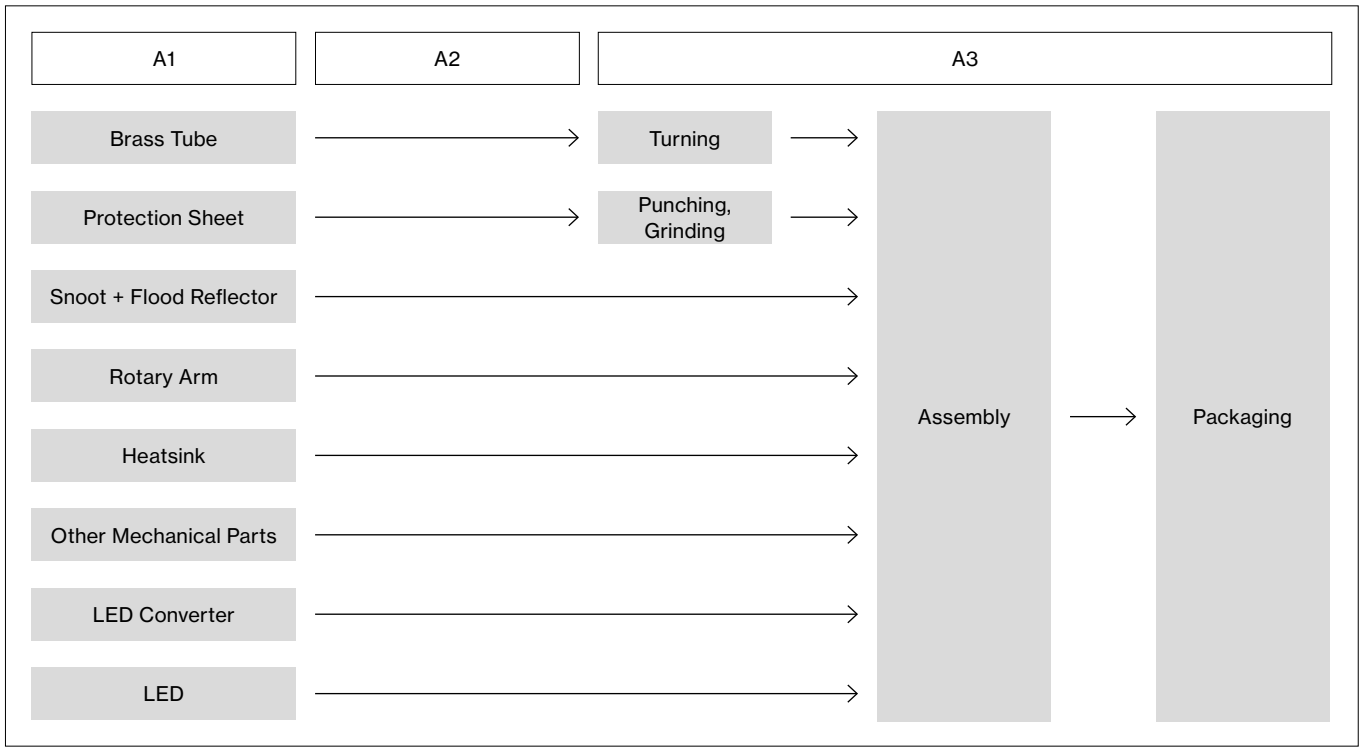
Reference service life
8.75 years

Time representativeness
2023

Database(s) and LCA software used
LCA for Experts 10.8.0.14

Description of system boundaries
Cradle to grave and module D

System diagram (A1 – A3)



Product stage (A1 – A3)

Raw materials are found in the components used for the luminaire production. The raw materials and the necessary process steps have been modelled using LCA for Experts. The turning of the Brass tube is made in Austria. Punching and Grinding of the Protection sheet as well as the final assembly of the luminaire is done in Murska Sobota, Slovenia. The corresponding electricity mix has been used for all manufacturing steps. Transportation of all the components is incorporated. For the components which are delivered from China, aggregated data has been used, since transportation involved various routes and transport vehicles. Packaging for the components has been accounted for using a worst-case approach. The ESD-packaging is reused one time within the company, therefore only ½ of the weight is taken into account for the production and the recycling. Since connectors typically consist of various material compositions, the EPDs of XAL GmbH assume plastic/metal connectors with a ratio of 50/50.

Transport to building (A4)

The transport is calculated from Graz, Austria to the capitals of the countries with sales shares >4% (Berlin, Vienna, Zürich, Brussels, Paris and Rome).
The product market includes countries all over the world.

Weighted distance:	807.5 km
Truck used:	Class EURO 6, 26-28 t
Fuel type:	Diesel (0.00287 kg/100 kkm)

Installation into building (A5)

No emissions occur during the installation. This module includes the waste treatment of the packaging. For the transport-packaging. the euro pallet is reused 36 times. therefore only 1/36 of the weight is taken into account for the production and the end of life of the pallet. This is an assumption derived from the PEP Eco Passport rules (PSR-0014-ed2.0-EN-2023 07 13).

Material	Weight (kg)
Cardboard	0.247
Polyethylene film	0.00025
Wooden Pallet	0.006
Paper	0.178

Use, maintenance, repair, replacement and refurbishment (B1, B2, B3, B4, B5)

These stages include the use, maintenance, repair, replacement and refurbishment of the product, which do not contribute to the environmental impacts of the products functional unit.

Operational Energy Use (B6)

The reference service life of the luminaire is 8.75 years. This calculation is based on the lifespan segments of the application areas. The application areas were determined based on sales data.

Electricity consumption during the use stage is modelled based on the technical parameters of the luminaires and is representative for a weighted average of the following applications – office (30%), hospital (0%), hotel (5%), restaurant (5%), and retail (60%) with an average lifetime of 8.75 years. Geography of the electricity mix is modelled by sales shares and is representative for European countries (71% - EU-28) and rest of world countries (29%). For the rest of world countries, an electricity mix for China is used following a worst-case approach.

The energy consumption is calculated using the formula from EN 15193:2007: **Energy consumption [kWh] = {Pa × FCP × FO × (FD × tD + FN × tN) + Pp × ty} × 1/1.000 × a 0 × a**

The results and additional Use Phase Information is presented in the table below:

Scenario	VARO 80 S	VARO 110 S	Unit
Electricity use (8.75 years)	776.91	859.92	kWh
Active power	21.1	23.4	W
Passive power	0.50	0.50	W
Total active time	36094	36094	hours
Total passive time	40556	40556	hours
Dimmable	non-dimmable, DALI-2 control	non-dimmable, DALI-2 control	-
Presence control	No	No	-

Operational water use (B7)

No water is consumed during the use stage. Therefore this stage does not contribute to the environmental impacts of the products functional unit.

End-of-life stage (C1 – C4)

The product is presumed to be decomposed manually; therefore, no emissions should occur. For the corresponding waste destinations, the following distances are used:

- To recycling facility – 250 km
- To incineration facility – 50 km
- To landfill – 100 km for metal and electronic parts, 20 km for plastic parts and packaging waste

Based on official statistics and literature, waste treatment options are taken into account for Europe and rest of the world countries.

Scenario (luminaire + mounting accessory)	VARO 80 S	Unit
Collected separately	0.529	kg
Collected with mixed (construction) waste	-	kg
For reuse	-	kg
For recycling	0.312	kg
For energy recovery	0.04	kg
For final disposal	0.17	kg

Module D

According to the guidelines of EN 15804+A2 and the PCR from EPD International, calculations are made for Module D. The loads and benefits result from the export of secondary materials and the energy which comes from incineration and landfilling. In Module D also the benefits from the product packaging waste are included.

Scenario (contributing materials, incl. packaging)	VARO 80 S	Unit
Materials for recycling	0.513	kg
Materials for export of secondary fuels	-	kg
Materials for incineration	0.732	kg

Cut-off rules

Consistent with the PCR, a minimum of 95% of total inflows (mass and energy) are included. In addition, materials and processes with insignificant contributions of less than 1% are also included. For the use and end-of-life stage, scenarios are used, factoring in geographical conditions (such as electricity mix) and applications (waste treatment practices).

Data quality

Based on site specific information, this LCA study reflects the production for 2023. Components are supplied by external vendors, therefore manufacturing processes are modelled using LCA for Experts, with the best fitting representative geographical conditions and applications.

Electricity grid

For the manufacturing in Graz, Austria, purchased renewable electricity grid mix as stated on the invoice is used: Hydro (87.3 %), Wind (8.4 %), Solar (2 %), Biomass (1.4 %), other RE (0.9 %). Since only renewable electricity is used, the climate impact for CO_2 emissions is assumed to be 0.

For Murska Sobota, Slovenia, the corresponding electricity grid mix is: 100% Hydro. Again, the climate impact for CO_2 emissions is assumed to be 0.

Environmental impact of the electricity used in	AUT	SLO
CO_2 eq. [kg/kWh]	0.008	0.005

Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	**A1**	**A2**	**A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
Modules declared	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
Geography	GLO	GLO	AUT, SLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO	GLO
Specific data used	27%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	-27%/+19%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	0%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Acronyms	GLO = Global, AUT = Austria, SLO = Slovenia																

Content information

Product components	Weight, kg	Weight-% (versus total weight)	Post-consumer material, weight-%	Biogenic material, weight-% / declared unit	Biogenic material, kg C / declared unit
Aluminum	0.30	57.25	95.00	0.00	0.00
Steel	0.10	18.69	0.00	0.00	0.00
Polycarbonate	0.06	11.36	0.00	0.00	0.00w
Copper	0.02	3.50	0.00	0.00	0.00
Brass	0.01	2.27	0.00	0.00	0.00
Ferrites	0.01	2.06	0.00	0.00	0.00
Others (<1%)	0.03	4.87	0.00	0.00	0.00
TOTAL	**0.53**	**100.00**	**0.29**	**0.00**	**0.00**

Packaging materials	Weight, kg	Weight-% (versus the product)	Weight biogenic carbon, kg C / declared unit
Paper	0.00025	0.05	0.0001
Cardboard	0.106	20.01	0.053
TOTAL	**0.106**	**20.06**	**0.054**

The products do not contain any REACH and RoHS SVHC substances in amounts greater than 0.1 % (1000 ppm).

Results of the environmental performance indicators

Mandatory impact category indicators according to EN 15804

		Results per piece of VARO 80 S DALI-2									
Indicator	**Unit**	**A1 – A3**	**A4**	**A5**	**B1 – B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
GWP – fossil	kg CO_2 eq.	6.70E+00	7.91E-02	1.39E-02	0.00E+00	2.35E+02	0.00E+00	0.00E+00	6.04E-03	4.88E-01	4.85E-03	-8.11E-01
GWP – biogenic	kg CO_2 eq.	-7.80E-01	0.00E+00	7.80E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
GWP – luluc	kg CO_2 eq.	6.78E-03	1.35E-03	9.48E-05	0.00E+00	3.59E-02	0.00E+00	0.00E+00	1.03E-04	8.22E-06	2.10E-05	-1.75E-04
GWP – total	**kg CO_2 eq.**	**5.93E+00**	**8.05E-02**	**7.94E-01**	**0.00E+00**	**2.35E+02**	**0.00E+00**	**0.00E+00**	**6.15E-03**	**4.88E-01**	**4.87E-03**	**-8.10E-01**
ODP	kg CFC 11 eq.	5.54E-10	8.10E-15	1.95E-14	0.00E+00	4.68E-09	0.00E+00	0.00E+00	6.19E-16	1.54E-13	1.51E-14	-3.63E-12
AP	mol H+ eq.	3.08E-02	1.15E-04	3.31E-05	0.00E+00	7.09E-01	0.00E+00	0.00E+00	8.78E-06	8.32E-05	3.05E-05	-2.88E-03
EP – freshwater	kg P eq.	7.78E-05	3.43E-07	2.53E-07	0.00E+00	9.83E-04	0.00E+00	0.00E+00	2.62E-08	3.62E-08	9.83E-09	-9.80E-07
EP – marine	kg N eq.	5.59E-03	4.26E-05	1.46E-05	0.00E+00	1.17E-01	0.00E+00	0.00E+00	3.25E-06	1.85E-05	7.39E-06	-4.64E-04
EP – terrestrial	mol N eq.	5.89E-02	5.05E-04	1.45E-04	0.00E+00	1.24E+00	0.00E+00	0.00E+00	3.86E-05	3.85E-04	8.12E-05	-4.86E-03
POCP	kg NMVOC eq.	1.65E-02	1.09E-04	4.32E-05	0.00E+00	3.25E-01	0.00E+00	0.00E+00	8.31E-06	5.13E-05	2.32E-05	-1.21E-03
ADP – minerals & metals*	kg Sb eq.	4.95E-04	6.84E-09	7.55E-10	0.00E+00	4.75E-05	0.00E+00	0.00E+00	5.23E-10	3.60E-09	3.30E-10	-5.31E-05
ADP – fossil*	MJ	7.77E+01	1.05E+00	1.22E-01	0.00E+00	4.85E+03	0.00E+00	0.00E+00	8.02E-02	2.15E-01	8.05E-02	-1.09E+01
WDP*	m^3	1.56E+00	1.20E-03	6.25E-03	0.00E+00	4.54E+01	0.00E+00	0.00E+00	9.15E-05	4.57E-02	5.95E-04	-1.01E-01

Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

Additional mandatory and voluntary impact category indicators

		Results per piece of VARO 80 S DALI-2									
Indicator	**Unit**	**A1 – A3**	**A4**	**A5**	**B1 – B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
GWP – GHG[1]	kg CO_2 eq.	6.71E+00	8.05E-02	1.40E-02	0.00E+00	2.35E+02	0.00E+00	0.00E+00	6.15E-03	4.88E-01	4.87E-03	-8.11E-01
PM	disease inc.	3.80E-07	1.16E-09	2.49E-10	0.00E+00	5.96E-06	0.00E+00	0.00E+00	8.89E-11	9.47E-10	3.53E-10	-3.46E-08
IRP – HE**	kg U235-eq	2.21E-01	1.89E-04	3.82E-04	0.00E+00	7.12E+01	0.00E+00	0.00E+00	1.45E-05	8.20E-04	1.49E-04	-5.41E-02
ETP – fw*	CTUe	3.74E+01	7.72E-01	8.21E-02	0.00E+00	1.25E+03	0.00E+00	0.00E+00	5.90E-02	8.49E-02	4.90E-02	-2.98E+00
HTP – c*	CTUh	2.28E-08	1.55E-11	2.07E-12	0.00E+00	8.32E-08	0.00E+00	0.00E+00	1.18E-12	7.25E-12	1.16E-12	-5.55E-10
HTP – nc*	CTUh	8.45E-08	6.90E-10	1.11E-10	0.00E+00	1.18E-06	0.00E+00	0.00E+00	5.27E-11	5.90E-10	4.89E-11	-1.02E-08
SQP	dimension-less	2.53E+01	5.19E-01	4.56E-02	0.00E+00	2.30E+03	0.00E+00	0.00E+00	3.97E-02	6.52E-02	1.48E-02	3.87E+01

Acronyms	PM = particulate matter emissions. IRP-HE = ionizing radiation potential-human exposure. ETP-fw = ecotoxicity (freshwater). HTP-c = human toxicity potential. cancer effects. HTP-nc = human toxicity potential. non-cancer effects. SQP = land use related impacts.

[1] The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

Results of the environmental performance indicators

Resource use indicators

		Results per piece of VARO 80 S DALI-2										
Indicator	**Unit**	**A1 – A3**	**A4**	**A5**	**B1 – B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
PERE	MJ	3.01E+01	8.87E-02	1.86E-02	0.00E+00	3.45E+03	0.00E+00	0.00E+00	6.78E-03	7.30E-02	1.20E-02	2.27E+00
PERM	MJ	6.74E+00	0.00E+00	-6.74E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	MJ	3.69E+01	8.87E-02	-6.72E+00	0.00E+00	3.45E+03	0.00E+00	0.00E+00	6.78E-03	7.30E-02	1.20E-02	2.27E+00
PENRE	MJ	7.77E+01	1.05E+00	1.22E-01	0.00E+00	4.85E+03	0.00E+00	0.00E+00	8.02E-02	2.15E-01	8.05E-02	-1.09E+01
PENRM	MJ	2.44E+00	0.00E+00	-2.59E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-2.18E+00	0.00E+00	0.00E+00
PENRT	MJ	8.01E+01	1.05E+00	-1.37E-01	0.00E+00	4.85E+03	0.00E+00	0.00E+00	8.02E-02	-1.96E+00	8.05E-02	-1.09E+01
SM	kg	2.88E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.29E-01
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m^3	4.27E-02	9.96E-05	1.55E-04	0.00E+00	1.58E+00	0.00E+00	0.00E+00	7.61E-06	1.09E-03	1.80E-05	-3.90E-03

Acronyms: PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

Waste indicators

		Results per piece of VARO 80 S DALI-2										
Indicator	**Unit**	**A1 – A3**	**A4**	**A5**	**B1 – B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
Hazardous waste disposed	kg	2.22E-06	3.40E-11	2.98E-10	0.00E+00	7.28E-06	0.00E+00	0.00E+00	2.59E-12	2.13E-11	1.89E-11	6.36E-09
Non-hazardous waste disposed	kg	6.23E-01	1.63E-04	2.16E-02	0.00E+00	4.40E+00	0.00E+00	0.00E+00	1.25E-05	4.84E-02	2.36E-01	-1.68E-01
Radioactive waste disposed	kg	1.92E-03	1.36E-06	2.41E-06	0.00E+00	7.64E-01	0.00E+00	0.00E+00	1.04E-07	8.10E-06	1.09E-06	-4.24E-04

Output flow indicators

		Results per piece of VARO 80 S DALI-2										
Indicator	**Unit**	**A1 – A3**	**A4**	**A5**	**B1 – B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
Components for re-use	kg	1.72E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Material for recycling	kg	2.35E-02	0.00E+00	2.70E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.02E-01	0.00E+00	0.00E+00
Materials for energy recovery	kg	0.00E+00	0.00E+00	2.06E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.94E-01	0.00E+00	0.00E+00
Exported energy. electricity	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy. thermal	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

Additional environmental information

Results for 1000 lumens during a reference life of 35000 hours produced by 1 VARO 80S/110S luminaire (As per reference of PEP-ECO Passport PSR-0014-ed2.0-EN-2023 07 13).

A conversion factor can be used for converting the results to 1000 lumens during a reference life of 35000 hours.

		Conversion factors					
Variant	**W**	**A1–A3**	**A4**	**A5**	**B6**	**C1–C4**	**D**
VARO 80 S	21.1	0.36	0.36	0.36	0.31	0.36	0.36
	25.3	0.32	0.32	0.32	0.27	0.32	0.32
	13	0.52	0.52	0.52	0.44	0.52	0.52
VARO 110 S	23.4	0.32	0.32	0.32	0.27	0.32	0.32
	36	0.23	0.23	0.23	0.19	0.23	0.23

Scaling Factors for VARO 110 S DALI-2, VARO 80 S non DIM, VARO 110 S non DIM

VARO 80 S (DALI-2, non DIM) and VARO 110 S (DALI-2, non DIM) belong to an environmental homogenous family and fulfil the requirements established by the PEP-PCR-ed4-EN-2021 09 06 by PEP-ECO Passport. The VARO 110 S variants use the same material and production technology, but there are differences in the dimension and weight of the components. These differences can be scaled based on the VARO 80 S. Furthermore, two different converters with several different settings exist (DALI-2, non DIM). The Varo 80 S non DIM variant was also represented in the model and was therefore scaled by real results based on the reference product (VARO 80 S DALI-2). For the different power settings of the converters, the Use Phase B6 has been scaled according to the guidelines of PEP-PCR-ed4-EN-2021 09 06 by PEP-ECO Passport with the corresponding watt powers. The scaling factors are:

Variant	**Control**	**W**	**A1–A3**	**A4**	**A5**	**B6**	**C1–C4**	**D**
VARO 80 S	DALI-2	21.1	1.00	1.00	1.00	1.00	1.00	1.00
(reference product)	DALI-2	25.3	1.00	1.00	1.00	1.20	1.00	1.00
	DALI-2	13	1.00	1.00	1.00	0.62	1.00	1.00
VARO 110 S	DALI-2	23.4	1.19	1.19	1.00	1.11	1.37	1.19
	DALI-2	36	1.19	1.19	1.00	1.71	1.37	1.19
VARO 80 S	non DIM	21.1	0.73	0.94	1.00	1.00	0.66	0.93
	non DIM	25.3	0.73	0.94	1.00	1.20	0.66	0.93
	non DIM	13	0.73	0.94	1.00	0.62	0.66	0.93
VARO 110 S	non DIM	23.4	1.08	1.13	1.00	1.11	1.25	1.08
	non DIM	36	1.08	1.13	1.00	1.71	1.25	1.08

Information related to the sectorial EPD

This EPD is not sectoral.

Differences from previous versions

This is the second version of the EPD. The update now includes 95% post-consumer recycling instead of 100% primary input for the aluminum components. The values are based on the EPD of the supplier Jordan Castings.

References

EN 15804:2012+A2:2019 Sustainability of construction works. Environmental product declarations. Core rules for the product category of construction products.

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European court of auditors. EU actions and existing challenges on electronic waste. Review No. 4. 2021

General Programme Instructions of the International EPD® System. Version 4.0.

ISO 14025:2006 - Environmental labels and declarations - Type III environmental declarations - Principles and procedures

ISO 14040:2021 Environmental management – Life cycle assessment – Principles and framework

ISO 14044:2021 Environmental management – Life cycle assessment – Requirements and guidelines

LCA Background Report, VARO 80 S/110 S recessed, updated 2025-03-06

LCA for Experts 10.8.0.14

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Product category rules (PCR) 2019:14 Construction products version 1.3.4, 2024-04-30. The EPD International, 2024

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